

SPLIT A

DART AEROSPACE LTD		Work Order:	23984
Description: LONGITUDINAL INBOARD ASSY		Part Number:	B67-43001-45
Dwg: B67-43001	P.13	Qty:	5
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	GA ✓	CUT B67-43001-357 (DWG SH.31) AS PER DWG REVD MAT. 6061-T6 $\phi 1.000 \times 0.065$ WALL THICK 41.40" LARG B: M18188	FF	05.09.26	5
3	GA	DRILL $\phi 0.250$ HOLES (2) AND $\phi 0.040$ PILOT HOLE (1) AS PER DWG B67-43001-357 (SH.31)	FF	05/09/27	5
4	GA	DEBURR	FF	05/09/27	5
5	GA ✓	PICK: ✓ B67-43001-92 B: B23985 ✓ 240-107 PIN B: M18050	FF	05.09.27	5
6	GA	INSTALL B67-43001-92 ON B67-43001-357 THEN DRILL $\phi 0.30$ ( $\phi 0.118$ ) HOLE THRU BOTH PARTS AS PER DWG B67-43001-45 REVD.	FF	05.09.27	5
7	QC5	INSPECT DIMENSIONS + ASSEMBLY		05.09.28	5
8	FP	CHEM CONVERSION COAT PER DART OSI 4.1.2.1	M	05.09.28	5
9	FP	POWDER COAT GREEN DUPLEX PER DART OSI 4.3.5.8. MASK HOLES.	M	05.09.28	5
10	QC3	INSPECT POWDER COAT		05.09.29	5
11	GA ✓	PICK: ✓ D3447-1 (1) B: B23989 ✓ D3447-5 (1) B: M17406 ✓ 4-13A DART (1) B: M18057 ✓ WAS 1149 F0432P WASHCO (2) B: M15924 ✓ MS21642L4 NUT (1)		05.09.29	5
12	GA	ASSEMBLE A) PER DWG.		05.09.29	5
13	QC5	INSPECT ASSEMBLY		05.09.29	5
14	AC	COST/PART			
15	DC	CLOSE UP LEVEL 21			

Rev	Date	Change	Revised By	Approved

1894

SPLIT

DART AEROSPACE LTD	Work Order:	24355 A
Description: Longitudinal support ass'y	Part Number:	B67-43001-45
Dwg: B67-43001-45	Qty:	17
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	LU	09.27.17	
2	GA	cut material per drawing <sup>B67-43001-45</sup> M6061 T6 T1.000W.063 <sup>m18188</sup> <del>B23984</del>	KE	05-09-20 17	
3		deburr tube inside & outside	KE	05-09-20 17	
4		drill holes as per drawing	KE	05/09/28 17	
5	QC	inspect	BO	0509.28.17	
6		Inspect Level 21	LD	05/11/18 17	
		See B23984 for complete w/b			

See lost these

Rev	Date	Change	Revised By	Approved

